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Since 1956, informed Mercedes-Benz owners have relied upon The Star, the magazine of the Mercedes-Benz Club of America, for advice about maintenance, service and repair of their cars. Bentley Publishers has collected some of the best of these DIY articles and tech tips into the Mercedes-Benz Technical Companion?. No matter which Mercedes-Benz model you drive or desire, this compilation will serve as a valuable technical reference to help you understand and care for your Mercedes-Benz. Many of the articles in the Mercedes-Benz Technical Companion? are not model specific, and apply to a wide range of Mercedes-Benz vehicles. Some articles cover specific repairs for Mercedes-Benz models including: 280SE/L, 300SE/L,

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Engine production for the typical car manufactured today is a study in mass production. Benefits in the manufacturing process for the manufacturer often run counter to the interests of the end user. What speeds up production and saves manufacturing costs results in an engine that is made to fall within a wide set of standards and specifications, often not optimized to meet the original design. In short, cheap and fast engine production results in a sloppy final product. Of course, this is not what enthusiasts want out of their engines. To maximize the performance of any engine,

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it must be balanced and blueprinted to the exact tolerances that the factory should have adhered to in the first place. Four cylinder, V-8, American or import, the performance of all engines is greatly improved by balancing and blueprinting. Dedicated enthusiasts and professional racers balance and blueprint their engines because the engines will produce more horsepower and torque, more efficiently use fuel, run cooler and last longer. In this book, expert engine builder and veteran author Mike Mavrigian explains and illustrates the most discriminating engine building techniques and perform detailed procedures, so the engine is perfectly balanced, matched, and optimized. Balancing and blueprinting is a time consuming and

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exacting process, but the investment in time pays off with superior performance. Through the process, you carefully measure, adjust, machine and fit each part together with precision tolerances, optimizing the design and maximizing performance. The book covers the block, crankshaft, connecting rods, pistons, cylinder heads, intake manifolds, camshaft, measuring tools and final assembly techniques. For more than 50 years, balancing and blueprinting has been an accepted and common practice for maxim

Covers all U.S. and Canadian models of Toyota Camry, Avalon, Solara and Lexus ES 300/330 models.

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Machining is an essential part of high-performance engine building and stock rebuilding, as well as certain servicing procedures. Although you may not own the expensive tooling and machining to perform all or any of the machining required for a quality build, you need to understand the principles, procedures, and goals for machining, so you can guide the machining process when outsourced. Classic and older engines typically require extensive machining and almost every major component of engine, including block, heads, intake, crankshaft, and pistons, require some sort of machining and fitment. A detailed, authoritative, and thorough automotive engine-machining guide for the hard-core enthusiast

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has not been available until now. Mike Mavrigian, editor of Engine Building Professional, walks you through each important machining procedure. A stock 300-hp engine build has far different requirements than a 1,000-hp drag race engine, and Mavrigian reveals the different machining procedures and plans according to application and engine design. The author also shows you how to inspect, measure, and evaluate components so you can provide astute guidance and make the best machine work choices. Machining procedures included are cylinder boring, align boring/honing, decking, valveseat cutting, cam tunnel boring, and a multitude of other services. In addition, multi-angle valve jobs, setting the



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valveseats, altering rocker arm ratio, re-conditioning connecting rods, and machining and matching valvetrain components are also covered. Whether you're an enthusiast engine builder or prospective machining student who wants to pursue a career as an automotive machinist, this book will provide insight and in-depth instruction for performing the most common and important machining procedures.

Welding is an art and skill that's essential for automotive fabrication, repair, and vehicle upgrades, but it is also an important skill for countless household projects and industries. Some books show merely basic welding techniques with steel and cast

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iron. But this isn't your run-of-the-mill introductory welding book. In this revised edition of the previous title, *Advanced Automotive Welding*, Jerry Uttrachi, past president of the American Welding Society, does show you how to perform basic welding procedures with steel and cast iron. But he also reveals advanced welding techniques and the use of aluminum, titanium, magnesium, stainless steel, and other specialty materials. Projects and techniques in this book focus on automotive applications but can also be used for welding a bicycle frame, welding a steel grill, or repairing the frame for a garden bench. TIG, oxyacetylene, arc, and wire-feed welding processes are covered, but special coverage is provided for stick

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and MIG. Welding butt and V-joints is explained plus welding more complex joints, including J- and U-joints, is also shown. Step-by-step instruction and exceptional detail give you the necessary information to tackle and complete complex welding jobs. Popular automotive projects, such as welding an electric fuel pump into an aluminum tank, repairing chromemoly suspension arms, and welding in floorpans, are thoroughly covered. And when it comes to repairing household items, specific projects such as repairing and modifying the steel tubing on an exercise machine, repairing a decorative bench, and more are covered. Rather than take a project to a shop, you can now do the job at home. Whether you're new to

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